

FOOD SAFETY RISK ASSESSMENT

FOR

Pizzeria Bufala

Membership Number 31807

Responsible Person - Thomas Mackey

This includes a prep kitchen

| Food Types | Equipment | Creation / Next Renewal Date |
|---|---|---|
| Pizza | Fridge (drinks), LPG Gas Cylinder, Pizza Oven (electric or gas), Warming Cupboard, Water Boiler, Wood Fire Pizza Oven | Creation: 05/Jun/2024 Next Renewal Date: 09/May/2025 |
| This Hazard Analysis is based on HACCP pr | inciples in order to comply with The Food St | ofety and Hygiana (England) |

This Hazard Analysis is based on HACCP principles in order to comply with The Food Safety and Hygiene (England) Regulations 2013 and similar regulations in Wales and Scotland.

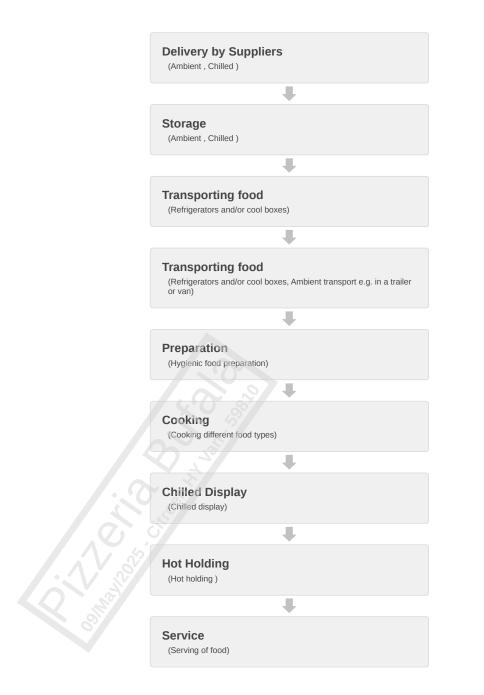
All hazards have been defined as either Control Points (CP's) or Critical Control Points (CCP's). The hazards shown as CCP's require particular attention and monitoring as they represent the biggest risk to public health & safety.

The Analysis has two parts:

- The process flow diagram
- An analysis for each of the hazard highlighted by the process flow diagram from the point of purchase through to handing to a customer

Any questions related to this assessment should be addressed to the owner in the first instance

Please print this risk assessment off and insert it into the risk assessment section of your NCASS Safety Management System



| Delivery by Suppliers | | | | | | | |
|--|--|--------------------|---|--|--|--|--|
| Ambient Product | Ambient Products | | | | | | |
| 🔺 Hazard | Controls | Critical Limits | Monitoring Procedures | ✓ Corrective Actions | | | |
| Microbiological, physical and chemical contamination. | "Approved"/reputable suppliers used who can demonstrate legal compliance. Food specifications set Delivery vehicle, equipment and containers clean and hygienic. Delivery staff demonstrate good hygienic practices Packaging intact and in good condition. Raw and ready-to-eat products separated Food protected from contamination Food and non-food items separated | 10 | Checks to ensure: - Food/products are from an "approved"/reputable supplier Food meets specifications Delivery vehicle, equipment and containers clean and hygienic Checks to ensure packaging intact and in good condition Raw and ready to eat foods separated during transportation Food has not been stored near to chemicals during transportation. Food protected from contamination | Reject food that is not from "approved" or reputable suppliers. If food does not meet specification review suitability and reject or retain. If retaining, ensure safety will be maintained. If transportation equipment is unhygienic and/or delivery staff show bad hygienic practices consider rejection of food, based on contamination risks If packaging is damaged and raw and ready to eat foods are likely to have come into contact reject foods If chemical contamination has or is likely to have occurred, reject food If there is any evidence that food may have been contaminated reject food If food is rejected raise issues with supplier Note all problems and corrective actions in the Issues section of Daily Record | | | |
| Microbiological multiplication | "Approved"/reputable suppliers used who can demonstrate legal compliance. Food specifications set Food within "Best before" date | 55 | Checks to ensure food/products are from an "approved"/reputable supplier Checks to ensure food meets specifications Checks to ensure food within "Best before" date | Reject food that is not from "approved" or reputable supplier. If food does not meet specification review suitability and reject or retain. If retaining, ensure safety will be maintained. Food outside "Best before" date rejected If food is rejected raise issues with supplier Note all problems and corrective actions in Issues section of Daily Record | | | |
| Allergen cross contamination | "Approved"/reputable suppliers used who can demonstrate legal compliance All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers in English (imported products to have labels translated/over stickering in English). Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged and protected from cross contamination Allergen free products separated from foods containing allergens during transport Separation of unwrapped foods containing allergens from other unwrapped foods Accurate record of allergen presence and "May contain" warnings (Allergen Information Record) maintained and available. Staff familiar with system and updated on any changes | | presence and "May contain" warnings provided by suppliers • Foods containing allergens securely packed/contained and accurately labelled | If foods are not from an "approved"/reputable supplier reject them If adequate information on allergen presence and "May contain" warnings is not provided by suppliers reject foods and consider alternative suppliers If of unwrapped foods containing allergens are not separated from other unwrapped food reject foods If there is evidence that contamination may have occurred e.g., failure to separate allergen free foods from foods containing allergens reject foods If labelling and/or packaging missing/ inadequate reject food and review contract with suppliers Note all problems and corrective actions in Issues section of Daily Record | | | |
| Allergen presence | Use of "approved"/reputable suppliers. Food specifications set. Where possible "No substitutions "policy agreed with suppliers All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers Checks made on deliveries to identify allergen presence and identify any substitutions. Substitutions evaluated for allergen content and suitability for use assessed. Allergen Information Records amended as necessary. Foods containing allergens clearly labelled with allergen content and securely packaged/contained | | suitability, Allergen Information Records updated, and relevant staff informed | If food is not from an "approved"/reputable supplier reject it. Retrain staff in purchasing requirements If delivery checks are inadequate i.e., allergens missed/not recorded, or substitutions not identified then review system and retrain staff If food does not meet specifications and/or substitutions are not suitable for use reject foods. Where substitutions are accepted ensure Allergen Information records are amended as necessary and relevant staff are informed In case of regular substitutions consider reviewing supplier contracts | | | |

Allergen free foods clearly labelled, securely packaged/contained and protected from contamination Accurate record of allergen presence and "May contain" warnings maintained (Allergen Information Record) and updated to reflect incoming goods

 Relevant staff aware of any changes in allergen content/presence of "May contain" warnings
 Food containing allergens clearly labelled with allergen content and securely packaged/contained
 Allergen free foods clearly labelled, securely packaged/contained and protected from contamination
 If labelling and/or packaging missing/ inadequate reject food and review contract with suppliers contain" warnings
 If failures to accurately update Allergen Information Records review and amend system and retrain staff as necessary
 Note all problems and corrective actions in Issues section of Daily Record If failures to accurately update Allergen Information Records review and amend system and retrain staff as necessary

Notes

| Chilled Products | | | | | | |
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| Å Hazard | a Controls | Critical Limits | Monitoring Procedures | ✓ Corrective Actions | | |
| Microbiological, physical and chemical contamination. | "Approved"/ reputable suppliers used who can demonstrate legal compliance Food specifications set Packaging intact and in good condition Delivery vehicle, equipment and containers clean and hygienic. Delivery staff demonstrate good hygienic practices Raw and ready to eat foods separated Food and non-food items separated during transportation Food protected from contamination | 000 | Checks to ensure: - Food/products are from an "approved"/reputable supplier Food meets specifications Packaging intact and in good condition Delivery vehicle, equipment and containers clean and hygienic and delivery staff demonstrate good hygienic practices Raw and ready to eat foods separated Food has not been stored near to chemicals during transportation. Food protected from contamination | Reject food that is not from "approved" or reputable supplier. If food does not meet specification review suitability and reject or retain. If retaining, ensure safety will be maintained. If transportation vehicle/equipment is unhygien and/or delivery staff show bad hygienic practices, consider rejection of food, based on contamination risks If packaging is damaged and raw and ready to eat foods have been in contact reject foods If chemical contamination has or is likely to have occurred reject foods If there is any evidence that food may have bee contaminated reject food If food is rejected raise issues with supplier Note all problems and corrective actions in the Issues section of Daily Record | | |
| Microbiological nultiplication | Food specifications set | Chilled Foods 8°C or less at centre | Checks to ensure: - Food/products are from an "approved"/reputable supplier Food meets specifications Temperature checks between packs are carried out. Food temperatures checked on arrival at food business with a sanitised probe thermometer Temperatures above 5°C noted in Issues section of Daily Record and core temperature of food checked. Critical limit 8°C at centre of food Food within "Use by" and "Best before" date | Reject food that is not from "approved" or reputable supplier. If food does not meet specification review suitability and reject or retain. If retaining, ensure safety will be maintained If the core temperature of the chilled food has risen above 8°C then the food should be rejecte Reject food that has passed its "Use by" or "Be before" dates Where food is rejected raise issues with supplie Note all problems and corrective actions in Issues section of Daily Record | | |
| Allergen cross contamination | "Approved"/reputable suppliers used who can demonstrate legal compliance All necessary information on allergen presence and "May contain" warnings provided by approved/ reputable suppliers in English (imported products to have labels translated/over stickering in English). Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged and protected from cross contamination Allergen free products separated from foods containing allergens during transport Accurate record of allergen Information Record) maintained and available. Staff familiar with system and updated on any changes | | Checks to ensure: - Food/products are from an "approved"/reputable supplier Packaging intact and in good condition Foods containing allergens securely packed/contained and accurately labelled Allergen free foods clearly labelled, securely packaged/contained and protected from cross contamination Allergen free products separated from foods containing allergens during transport Accurate record of allergen presence and "May contain" warnings (Allergen Information Record) maintained and updated. Staff are familiar with system and updated on any changes | If products are not from an "approved"/reputab supplier reject them If there is evidence that contamination may hav occurred e.g., failure to separate allergen free foods from foods containing allergens reject food If labelling and/or packaging missing/ inadequate, reject food and review contract wit suppliers If systems to prevent cross contamination e.g., separation of products, cleaning to remove allergens If labelling is missing/inadequate, reject food and review issue with suppliers If failures to accurately update Allergen Information Records review and amend system and retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record | | |

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| Ambient Storage | | | | |
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| 🏝 Hazard | a Controls | Critical Limits | Monitoring Procedures | ✓ Corrective Actions |
| Microbiological, hysical and hemical contamination | Food protected from contamination Food packaging intact Food stored in pest proof containers once packaging opened Food stored off floor in well ventilated space Raw and ready-to-eat products separated in storage Good system of stock rotation Pest management programme in place with scheduled, regular pest control inspections. Where facilities prevent complete pest proofing e.g., gazebo and food remains overnight all food must be stored in pest proof containers Regular cleaning of storage, racking, cupboards etc detailed in Cleaning Plan Regular maintenance of premises structure Food and non-food items separated in storage. Chemicals stored in labelled containers away from food. | 000 | Checks to ensure: - Storage is clean, hygienic and suitable Food is suitably stored and protected from contamination There is no evidence of pest presence and that a pest control programme is in place Foods and ingredients are suitably packaged and labelled Separation of raw and ready to eat food Cleaning chemicals are safely stored away from food products Food and non-food items are stored separately Storage area and fixtures and fittings are maintained in good condition | Review cleaning programme if storage areas no clean and hygienic. Review storage if arrangements are inadequate e.g., raw and ready to eat not separated, food stored on floor, opened packages not stored in pest proof containers etc. separation Make changes to ensure food protected from contamination and retrain staff If there is evidence that foods may have been contaminated e.g., raw and ready to eat foods no separated dispose of food safely and review storage/ pest control arrangements If there is evidence of premises damage or pest presence review maintenance programme and pest management programme If there is evidence of pest presence, check condition of all stored food, dispose of contaminated food safely, call pest control operator and review pest management programme Retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record |
| Aicrobiological nultiplication | Food purchased in good condition Good stock rotation Food within "Best before" date | | Checks to ensure good stock rotation Checks to ensure food within "Best before" date | Safely dispose of food beyond "Best before" da If stock rotation failure review arrangements an retrain staff Note all problems and corrective actions in Issues section of Daily Record |
| Allergen cross | All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers Accurate record of allergen presence and "May contain" warnings (Allergen Information Record) maintained and available. Staff familiar with system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged and protected from cross contamination Allergen free products stored separately from foods containing allergens, where possible Separation of unwrapped foods containing allergens in powder form stored in airtight containers Thorough cleaning programme to include storage areas, facilities and equipment to minimise the presence of allergen debris and residues. Use separate cleaning cloths for cleaning designated storage equipment. | | Allergen free foods clearly labelled, securely packaged/contained and protected from cross contamination Separation of foods free from allergens from foods containing allergens Allergens in powder form kept in airtight containers Unwrapped foods containing allergens separated from other unwrapped foods | If failures to accurately update and maintain Allergen Information Records, review and amend system and retrain staff as necessary If cleaning is ineffective review Cleaning Plan and retrain staff. Just because a surface looks clean, does not guarantee it is free of all allergen residues. Not all allergen residues can be removed from equipment or surfaces with uneven, porous cooking surfaces or intricate parts. A thorough two stage cleaning process should be carried out to minimise allergen residues. If there is any evidence that allergen cross contamination may have occurred treat food as contaminated or discard it. If labelling is missing/inadequate, dispose of food safely, review and amend system. Retrain staff as necessary If systems to prevent cross contamination start t fail e.g., separation of products, cleaning to remove allergens, storage of food in airtight containers etc, review systems and retrain staff Note all problems and corrective actions in Issues section of Daily Record |
| Allergen presence | All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff familiar with system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged/contained and protected from | | Checks to ensure: - Allergen presence and "May contain" warning records kept up to date (Allergen Information records) and available Staff familiar with Allergen Information Records. Foods containing allergens are clearly labelled and securely packaged/contained Allergen free foods clearly labelled, securely packaged and protected from contamination | If failures to accurately update Allergen Information Records, review and amend system and retrain staff as necessary If labelling is missing/inadequate dispose of foc safely, review and amend system. Retrain staff necessary. Note all problems and corrective actions in Issues section of Daily Record |

contamination

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| Chilled Storage | Chilled Storage | | | | | | |
| 🏝 Hazard | a Controls | Critical Limits | Monitoring Procedures | Corrective Actions | | | |
| Microbiological, physical and chemical contamination | Packaging intact and in good condition Food protected from contamination i.e., stored in lidded food containers whenever possible, or suitably covered Raw and ready to eat foods separated Raw food stored below ready to eat food Refrigerators and other chilling equipment kept clean and disinfected in accordance with Cleaning Plan and maintained in good condition Food and non-food items kept separate Food safe cleaning products used Cleaning chemicals stored securely, away from food | PITO C | Checks to ensure: - Packaging intact Food protected from contamination Raw and ready to eat food separated and raw food stored below ready to eat food Chillers/units maintained in a clean and hygienic condition Safe and effective use of chemicals Suitable food grade packaging/wrapping is used | If chiller units are unhygienic transfer food to a suitable clean and hygienic alternative. Dispose of any food likely to have been contaminated Review Cleaning plan and retrain staff In the event of chemical contamination dispose of food safely, review use of chemicals and storage, retrain staff If raw and ready to eat foods are not properly separated/stored review likelihood of contamination. If contamination likely safely dispose of food and retrain staff If labelling is missing dispose of food safely Note all problems and corrective actions in Issues section of Daily Record | | | |
| Microbiological multiplication | Food stored in order to allow good air circulation Chilled food kept at 5°C or below Critical limit 8°C at centre of food Food within "Use by", "Best before" date or assigned shelf life Stock rotation system in place | Chilled Foods 8°C or less at centre | Twice daily temperature checks with sanitised probe thermometer Refrigeration temperature 5°C or less., If temperature above 5°C, core food temperature checked with a sanitised probe thermometer (-Critical limit 8°C) Readings recorded in the Daily Record "Use by", "Best before" dates and/or assigned shelf life checked | If the temperature of the chilled food has risen above 8°C then disposal is the safest option. If assessed as safe the 4-hour rule can be used. This allows chilled food to be kept at a temperature higher than 8°C for 1 period of up to 4 hours. If this exemption is used it is up to the food business operator or Responsible Person to demonstrate that the 4-hour period has not been exceeded If the period has been exceeded, then the food must be disposed of safely Only one period of time outside temperature control is allowed, no matter how short Note. The 4-hour rule does not apply in Scotland Food outside its "Use by", "Best before" date or assigned shelf life must be disposed of safely If food is disposed of or the 4-hour rule is used, then it must be documented in the Issues section of the Daily Record. | | | |
| Allergen cross contamination | All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers Information on allergen presence and "May contain" warnings provided for food produced "In house" Record of allergen presence and "May contain" warnings (Allergen presence and "May contain" warnings (Allergen Information Record) maintained and updated as chilled foods added, removed or replaced. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged/contained and protected from contamination Allergen free products stored separately from foods containing allergens, where possible Thorough cleaning programme to include storage areas, facilities and equipment to minimise the presence of allergen debris and residues. Use separate cleaning cloths for cleaning designated storage equipment. | | Staff familiar with Allergen Information Records Foods containing allergens securely packaged/contained and accurately labelled Allergen free foods clearly labelled, securely packaged and protected from contamination Separation of foods free from allergens from foods containing allergens Cleaning is effective to remove and | If failures to accurately update Allergen Information Records, review and amend system and retrain staff as necessary If cleaning is ineffective review Cleaning Plan and retrain staff. Just because a surface looks clean, does not guarantee it is free of all allergen residues. Not all allergen residues can be removed from equipment or surfaces with uneven, porous cooking surfaces or intricate parts. A thorough two stage cleaning process should be carried out to minimise allergen residues. If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff If there is any evidence that allergen cross contamination may have occurred, treat food as contaminated or discard. If systems to prevent cross contamination e.g., separation of products, cleaning to remove allergens etc break down review systems and retrain staff Note all problems and corrective actions in Issues section of Daily Record | | | |

| Allergen presence | All necessary information on allergen presence and "May contain" warnings provided by "approved"/ reputable suppliers Information on allergen presence and "May contain" warnings provided for food produced "In house" Record of allergen presence and "May contain" warnings (Allergen Information Record) maintained and updated as chilled foods added, removed or replaced. Staff are familiar with system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled, securely packaged and protected from contamination | Allergen Information records accurate, kept up to date and available Staff familiar with Allergen Information Records | If failures to accurately update Allergen Information Record e.g., as a result of changes to chilled food storage (product removal or addition), then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, then review and amend system and retrain staff Note all problems and corrective actions in Issues section of Daily Record |
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| Transporting food | | | | | | |
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| Chilled Transport | | | | | | |
| 🔺 Hazards | Controls | Critical Limits | Monitoring | ✓ Corrective Action | | |
| Microbiological, physical and chemical contamination | Containers, equipment and/ or vehicles used to transport food are kept clean, disinfected as necessary and maintained in good condition Raw and ready to eat foods separated Foods protected against contamination by covering/wrapping/packaging or placing in lidded containers Food and non-food items kept separate Staff maintain high standards of personal hygiene | | Checks to ensure: - Hygienic containers, equipment and vehicles used and maintained in good condition Raw and ready to eat foods kept separate Food products are suitably covered and protected against contamination Food products are not stored close to chemicals There are no unexpected odours, which may indicate chemical contamination Staff maintain high standards of personal hygiene | If containers/vehicles are not clean and hygienic then assess contamination risks and as necessary, safely dispose of ready to eat foods If staff personal hygiene is poor, consider contamination risks and dispose of food as necessary. If raw and ready to eat foods have been in contact dispose of the ready to eat foods safely Dispose of any food products where there is evidence of contamination Dispose of food products with a chemical odour Review transportation procedures where failures occur Retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record | | |
| Microbiological multiplication | Chilled food kept at 5°C or below Critical limit 8°C at centre of food Food within "Use by", "Best before" date or assigned shelf life | Chilled Foods 8°C or less at centre | Critical limit 8ºC at centre of food Checks to ensure food within "Use by", "Best before" date or assigned shelf life | If the temperature of the chilled food has risen above 8°C then disposal is the safest option The 4-hour rule: If assessed as safe the 4-hour rule can be used. This allows chilled food to be kept at a temperature higher than 8°C for 1 period of up to 4 hours. If this exemption is used it is up to the food business operator to demonstrate that the 4-hour period has not been exceeded If the period has been exceeded, then the food must be disposed of safely Only one period of time outside temperature control is allowed, no matter how short. Note. The 4-hour rule does not apply in Scotland Food outside its "Use by", "Best before" date or assigned shelf life must be disposed of safely If food is disposed of or if the 4-hour rule is used, details must be documented in the Issues section of the Daily Record. | | |
| Allergen cross contamination Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes Effective cleaning of transport storage facilities such as refrigeration equipment or cold boxes to limit risk of allergen build up. Foods containing allergens clearly identified, labelled and securely packaged Allergen free foods clearly labelled and protected from contamination Allergen free products stored separately from foods containing allergens Separate, readily identifiable, lidded containers used for transporting allergen free foods Clean containers stored away from areas likely to be contaminated by allergens Accurate record of allergen presence and "May contain" warnings (Allergen Information records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained | | labelled Allergen free foods clearly labelled, securely packaged and protected from contamination Separation of foods containing allergens and allergen-free materials Measures to limit/remove cross contamination risks are in place e.g., use of readily identifiable, lidded containers for transporting allergen free foods Checks to ensure: - Allergen Information records accurate, kept up to date and available Staff familiar with Allergen | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff If there is any evidence that allergen cross contamination may have occurred treat food as if contaminated or discard of it If systems to prevent cross contamination e.g., separation of products, cleaning ineffective etc review systems and retrain staff Note all problems and corrective actions in Issues section of Daily Record If there are failures to accurately update Allergen Information Record, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff | | |

Note all problems and corrective actions in Issues ed, section of Daily Record

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| Transporting food | | | | | | |
|---|---|---|---|--|--|--|
| Chilled Transport | | | | | | |
| 🔺 Hazards | Controls | Critical Limits | Monitoring | ✓ Corrective Action | | |
| Microbiological, physical and chemical contamination | Containers, equipment and/ or vehicles used to transport food are kept clean, disinfected as necessary and maintained in good condition Raw and ready to eat foods separated Foods protected against contamination by covering/wrapping/packaging or placing in lidded containers Food and non-food items kept separate Staff maintain high standards of personal hygiene | | Checks to ensure: - Hygienic containers, equipment and vehicles used and maintained in good condition Raw and ready to eat foods kept separate Food products are suitably covered and protected against contamination Food products are not stored close to chemicals There are no unexpected odours, which may indicate chemical contamination Staff maintain high standards of personal hygiene | If containers/vehicles are not clean and hygienic then assess contamination risks and as necessary, safely dispose of ready to eat foods If staff personal hygiene is poor, consider contamination risks and dispose of food as necessary. If raw and ready to eat foods have been in contact dispose of the ready to eat foods safely Dispose of any food products where there is evidence of contamination Dispose of food products with a chemical odour Review transportation procedures where failures occur Retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record | | |
| Microbiological multiplication | | Chilled Foods 8°C or less at centre | Temperature checks - between pack food temperatures checked on arrival at food business with a sanitised probe thermometer. Temperatures above 5°C noted in Issues section of Daily Record and core temperature of food checked. Critical limit 8°C at centre of food Checks to ensure food within "Use by", "Best before" date or assigned shelf life | If the temperature of the chilled food has risen above 8°C then disposal is the safest option The 4-hour rule: If assessed as safe the 4-hour rule can be used. This allows chilled food to be kept at a temperature higher than 8°C for 1 period of up to 4 hours. If this exemption is used it is up to the food business operator to demonstrate that the 4-hour period has not been exceeded If the period has been exceeded, then the food must be disposed of safely Only one period of time outside temperature control is allowed, no matter how short. Note. The 4-hour rule does not apply in Scotland Food outside its "Use by", "Best before" date or assigned shelf life must be disposed of safely If food is disposed of or if the 4-hour rule is used, details must be documented in the Issues section of the Daily Record. | | |
| Allergen cross contamination Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes Effective cleaning of transport storage facilities such as refrigeration equipment or cold boxes to limit risk of allergen build up. Foods containing allergens clearly identified, labelled and securely packaged Allergen free foods clearly labelled and protected from contamination Allergen free products stored separately from foods containing allergens Separate, readily identifiable, lidded containers used for transporting allergen free foods Clean containers stored away from areas likely to be containinated by allergens Accurate record of allergen presence and "May contain" warnings (Allergen Information records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained | | Checks to ensure: - Allergen Information records accurate, kept up to date and available Staff familiar with Allergen Information Records Effectiveness of cleaning to remove allergen residues Products containing allergens securely packaged/contained and labelled Allergen free foods clearly labelled, securely packaged and protected from contamination Separation of foods containing allergens and allergen-free materials Measures to limit/remove cross contamination risks are in place e.g., use of readily identifiable, lidded containers for transporting allergen free foods | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff If there is any evidence that allergen cross contamination may have occurred treat food as if contaminated or discard of it If systems to prevent cross contamination e.g., separation of products, cleaning ineffective etc review systems and retrain staff Note all problems and corrective actions in Issues section of Daily Record If there are failures to accurately update Allergen Information Record, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff | | |

Allergen free foods clearly labelled and protected from contamination

packaged/contained
 Allergen free foods clearly labelled, securely packaged and protected from contamination
 Note all problems and corrective actions in Issues

Notes

| Ambient Transport | | | | | | | |
|---|--|--------------------|--|--|--|--|--|
| 🔺 Hazards | a Controls | Critical Limits | Monitoring | ✓ Corrective Action | | | |
| Microbiological, physical and chemical contamination | Containers or vehicles used to transport food are kept clean and disinfected as necessary and maintained in good condition Raw and ready to eat foods separated Foods protected against contamination by covering/wrapping/packaging or placing in lidded containers Food and non-food items kept separate Staff maintain high standards of personal hygiene | 000 | Checks to ensure: - Hygienic containers/vehicles, used and maintained in good condition Raw and ready to eat foods kept separate Food products are suitably covered and protected against contamination Food products are not stored close to chemicals Unexpected odours, which may indicate chemical contamination Staff maintain high standards of personal hygiene | If containers/vehicles are not clean and hygienic then assess contamination risks and as necessary, safely dispose of ready to eat foods If staff do not maintain high standards of personal hygiene, consider contamination risks and dispose of food as necessary If raw and ready to eat foods have been in contact dispose of the ready to eat foods safely Dispose of any food products where there is evidence of contamination Dispose of food products with a chemical odour Review transportation procedures where failures occur Retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record | | | |
| Microbiological multiplication | Food within "Best before" date Food in good condition | | Checks to ensure food in good condition Checks to ensure food within "Best before" date | Safely dispose of food beyond "Best before" date Dispose of food in poor condition If there is a stock rotation failure, then retrain staff Note all problems and corrective actions in Issues section of Daily Record | | | |
| Allergen cross contamination | Accurate record of allergen presence and "May contain" warnings (Allergen Information records) maintained and available. Staff are familiarised with the system and updated on any changes Effective cleaning of transport storage facilities such as cupboards, containers, racking etc to limit risk of allergen build up. Foods containing allergens clearly identified, labelled and securely packaged Allergens in powder form stored in air-tight containers Separation of unwrapped foods containing allergens from other unwrapped foods Allergen free products stored separately from foods containing allergens Allergen free foods clearly labelled and protected from contamination Separate, readily identifiable, lidded containers used for transporting allergen free foods Clean containers stored away from areas likely to be contaminated by allergens | | Staff familiar with Allergen Information Records Effectiveness of cleaning to remove allergen presence | If there are failures to accurately update Allergen Information Record, then review and amend system and retrain staff as necessary If systems to prevent cross contamination e.g., separation of products, cleaning ineffective etc review systems and retrain staff If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff If there is any evidence that allergen cross contamination may have occurred, then treat food as if contaminated or discard of it Note all problems and corrective actions in Issues section of Daily Record | | | |
| Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled and protected from contamination | | Checks to ensure: - Allergen Information Records accurate, kept up to date and available Staff are familiar with Allergen Information Records Foods containing allergens are clearly labelled and securely packaged/contained Allergen free foods clearly labelled and protected from contamination | If there are failures to accurately update Allergen Information Record, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate dispose of food safely, review and amend system and retrain staff | | | |

| | | Note all problems and corrective actions in Issues section of Daily Record |
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| Notes | | |

| Preparation | Preparation | | | | | | |
|---|--|---|---|--|--|--|--|
| A Hazards | a Controls | Critical Limits | P Monitoring | Corrective Action | | | |
| Microbiological, | All food preparation surfaces, and equipment maintained in good condition and appropriately cleaned and disinfected Good workflow to minimise risk of contamination Direct handling of ready to eat food minimised e.g., tools and equipment used Raw and ready to eat foods separated in storage and during preparation Separate areas for preparation of raw and ready to eat foods, where possible. Separate tools and equipment used for raw and ready to eat food preparation Where raw and ready to eat foods are prepared on the same worksurfaces, preparation processes are separated by time and thorough cleaning and disinfection (two-stage cleaning processes) Use of colour coded boards, tools and equipment, where possible Shared equipment thoroughly cleaned and disinfected before changing from raw to ready to eat preparation NOTE. Complex equipment such as mincers, slicers, vacuum packers, weighing scales etc (complex equipment) must not be used for both raw and ready to eat food preparation. Staff maintain high standards of personal hygiene Fitness to work policy implemented | 010 | Checks to ensure: - Effective cleaning and disinfection Good standards of personal hygiene in place for all food handlers before and during work, including hand washing Suitable separation of raw and ready to eat foods during handling and preparation Separate complex equipment for raw and cooked food preparation Fitness to Work policy is properly implemented | Dispose of food products where there is evidence of, or a high risk of contaminatio e.g., use of the same chopping board for preparing raw and ready to eat foods without thorough cleaning and disinfectior between uses or lack of handwashing by food handlers Review Cleaning Plan if cleaning and disinfection is found to be inadequate Refresh staff hygiene training where necessary. Retrain staff in safety management control as necessary Note all problems and corrective actions in Issues section of Daily Record | | | |
| multiplication | Limit the time periods when chilled high risk foods are outside of temperature control during preparation Minimise quantities of high-risk food being prepared at any one time High risk food products returned to temperature control as soon as preparation completed | High risk food outside temp control for 1 single period of no more than 4 hours | Time outside temperature control monitored for high-risk foods Checks to ensure amount of high-risk food under preparation at any one time is minimised | If issues with time high risk foods out of temperature control: Dispose of any high risk, chilled products kept outside temperature control for more than 1 period, of up to a maximum of 4 hours (See 4-hour rule) Review preparation processes as necessary Retrain staff as necessary. Note all problems and corrective actions in Issues section of Daily Record | | | |
| Physical and chemical contamination | Use "approved"/reputable food suppliers – to reduce risk of physically or chemically contaminated ingredients Preparation areas and equipment maintained in a sound condition Food that is likely to contain physical contaminants is thoroughly cleaned/washed, especially ready to eat foods such as salad leaves Food protected from chemical contamination Chemicals stored securely, away from food. Food safe chemicals used where possible Open food is protected from contamination when cleaning is in progress | | Checks to ensure: - Only approved/reputable suppliers used Preparation areas and equipment maintained in good condition Effective washing of high-risk foods such as salads or soft fruits Staff store, handle and use cleaning chemicals correctly | Safely dispose of food not from "approved"/reputable suppliers. Repair any damage to food preparation areas and/or replace damaged equipment If there is recurrence of contaminated food return/dispose of food and raise issues with supplier(s). If there is frequent recurrence, consider alternative suppliers If there is evidence that chemical contamination may have occurred dispose of food safely Review chemical handling processes and storage. Retrain staff as necessary Note all problems and corrective actions in Issues section of Daily Record | | | |
| Allergen cross contamination | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes If there are recipe changes/ ingredients are substituted, then the Allergen Information Records must be updated to reflect any change in allergen content. Staff check records before food preparation and implement measures to prevent allergen contamination occurring | | Checks to ensure: - Staff consult Allergen Information Records before preparing food for customers requesting absence of specific allergen. Foods containing allergens clearly labelled with allergen content and securely packaged/contained Thorough cleaning to remove allergen residues Separate equipment and tools for preparation of allergen free foods | If failures to accurately update Allergen Information Records, review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate, dispose of food safely, review and amend system and retrain staff. If staff fail to check allergen records before food preparation, then retrain staff If cleaning to remove allergen presence is ineffective, then review Cleaning Plan and retrain staff | | | |

| | Foods containing allergens clearly labelled with allergen content and securely packaged/contained Thorough cleaning to limit risk of allergen cross contamination Allergen free foods prepared separately from foods containing allergens Clean designated tools and equipment used for preparation of allergen free foods Allergen free foods clearly labelled and protected from contamination Good staff personal hygiene to limit cross contamination. Staff trained to maintain high standards of personal hygiene to limit allergen transfer e.g., thorough handwashing before preparation of allergen free foods, change of protective clothing as move from general preparation to allergen free food preparation etc. | Allergen free foods protected from contamination Staff are maintaining high levels of personal hygiene e.g., hand washing, clothing changes etc to limit risk of allergen transfer Allergen free foods clearly labelled and protected from contamination | If staff fail to follow measures to limit cross contamination risks review arrangements and retrain staff If there is any evidence that allergen cross contamination may have occurred, treat food as if contaminated or discard of it If systems to prevent cross contamination e.g., separation of products, cleaning plans etc are ineffective then review systems and amend as necessary Where changes are made to systems ensure staff are fully trained in the new arrangements Note all problems and corrective actions in Issues section of Daily Record |
|----------------------|---|---|---|
| Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes. Staff check records before preparing food Foods containing allergens clearly labelled with allergen content and securely packaged/contained Full information on all recipes, ingredients and processes available to ensure consistency of product (in terms of allergen presence or absence), Standard recipes used where possible Staff trained in ways to prepare foods that are free from specific allergens and to ensure food is protected from contamination during and after preparation System in place to track requests for foods free from specific allergens from point of order, through preparation, cooking, and onto service or delivery to customer | Checks to ensure: - Allergen presence and "May contain" warnings records (Allergen information Records) are maintained, accurate and available Staff refer to Allergen Information Records before food preparation Foods containing allergens clearly are labelled with allergen content and securely packaged/contained Accurate recipes are available, and staff trained to follow specifications Allergen free foods are prepared safely Allergen free requests are clear and that foods are prepared to match the order requirements, and are readily identifiable There is an effective system in place to identify and track foods free from specifi allergens, throughout preparation to the point of service or delivery to the customer | Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate then dispose of food safely, review and amend system and retrain staff If staff fail to check allergen records before preparing allergen free orders, retrain staff If system to identify and track foods free from specific allergens through preparation process and beyond fails then review, amend and retrain staff. Where there is any risk that allergens are present in an allergy free request the food must not be served or sold to the customer. The safest option will be to safely discard |

Cooking

| Cooking | | | | | |
|---|---|---|--|--|--|
| Å Hazards | Controls | Critical Limits | Monitoring | ✓ Corrective Action | |
| Microbiological, physical and chemical contamination | Raw and ready to eat foods separated before and during cooking processes Use of colour coded tools and utensils for ensuring separation in processing raw and ready to eat foods. Food protected from contamination whilst awaiting and during cooking e.g., covered before cooking Direct food handling minimised, use of tools where possible Staff maintain high standards of personal hygiene Chemicals stored securely, away from food Food safe chemicals used where possible. Manufacturers advice on the use of chemicals is followed Premises maintained in good, hygienic condition Cooking equipment and tools maintained in good condition and cleaned and disinfected appropriately Appropriate protection to prevent environmental contamination when cooking outdoors | | Checks to ensure: - Separation of raw and ready to eat foods Appropriate use of colour coded equipment and tools Staff maintain high standards of personal hygiene Premises, equipment, tools. and utensils hygienic and maintained in good condition Food is protected from environmental contamination (when working outdoors) Cleaning chemicals safely stored away from food and used according to manufacturer's instructions | If there is failure to implement measure; to prevent cross contamination e.g., use of colour coded tools etc then review measures and retrain staff If unsafe use of chemicals, then review Cleaning Plan and retrain staff If damage to premises, equipment and tools then repair and/or replace. Review maintenance schedules If there is inadequate protection from outdoor environmental contamination, then review and replace the protection arrangements Discard all foods that may have been contaminated Note all problems and corrective actions in Issues section of Daily Record | |
| Post process (cooking) contamination | Food protected from risk of post process contamination e.g., by use of covered containers, packaging, wrapping etc Limited direct handling wherever possible High standards of personal hygiene where direct handling is necessary | | Checks to ensure food protected from post process contamination e.g., use of covered or lidded containers | If post process contamination is likely then review control measures, amend an retrain staff Dispose of any ready to eat foods that a likely to be contaminated | |
| Microbiological multiplication, survival/spore/toxir formation | Rolled or minced meats, pork and poultry must be thoroughly cooked i.e., have no pink meat at the centre. Frozen meat and poultry thoroughly defrosted before cooking Foods that are cooked in liquids stirred frequently to | Core temp of: 60°C for 45 mins or 65°C for 10 mins or 70°C for 2 mins or 75°C for 30 seconds or 80°C for 6 second s | Core temperatures checked with sanitised probe thermometer to ensure food has been thoroughly cooked Check for evidence of undercooking such as pink meat at the centre (unless specified as safe or justified by a separate full risk assessment)) Temperature checks recorded in Daily Record. It will be up to the FBO or Responsible Person to decide on which checks to record. Checks should be focused on higher risk foods and should represent the range of cooked food produced Checks to ensure food being cooked in liquids are stirred frequently Checks to ensure food had not passed "Use by", "Best by" or assigned shelf life before cooking | and has NOT been permitted by a | |
| Allergen cross contamination | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes. Staff trained to check records before cooking food and implementing measures to prevent allergen cross contamination occurring Thorough cleaning of cooking areas, equipment, tools and utensils to limit risk of allergen cross contamination Allergen free foods cooked using separate, identifiable tools, utensils and equipment, from those used for cooking foods containing allergens Fresh deep fat frying oil (and any similar "reusable" cooking liquids) used for cooking allergen free foods | | Checks to ensure: - Allergen records and "May contain" warnings identified, and records kept up to date. Staff refer to Allergen Information Records before cooking allergen free meals Effective cleaning carried out to remove allergen debris and to minimise build-up of allergen residues Foods containing allergens clearly labelled with allergen content and securely packaged/contained Separation of foods containing allergens and allergen-free metials during preparation Fresh oil and separate frying equipment in use for deep frying allergen free foods | If labelling and/or packaging missing/ inadequate, then dispose of food safely, review and amend system and retrain | |

| | Allergen free foods clearly labelled and protected from contamination Foods containing allergens clearly labelled with allergen content and securely packaged/contained Staff trained to maintain high standards of personal hygiene to limit allergen transfer (e.g., thorough handwashing and change of protective clothing) before cooking allergen free foods | Staff are maintaining high levels of personal hygiene e.g., hand washing, clothing changes etc in order to limit risk of allergen transfer | If there is any evidence that allergen cross contamination may have occurred, then treat food as if contaminated or discard of it If changes are made to systems, ensure staff are fully trained in the new arrangements Note all problems and corrective actions in Issues section of Daily Record |
|-------------------|---|---|---|
| Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes. Staff check records before cooking food Foods containing allergens clearly labelled with allergen content and securely packaged/contained Full information on all recipes, ingredients and processes available. Staff trained to follow recipes and specified cooking processes. Standard recipes used where possible Staff trained in ways to cook foods that are free from specific allergens and to ensure food is protected from contamination during and after cooking If after cooking foods that are free from specific allergens, they are not going to be served to the customer straight away then ensure that they are packaged, labelled and stored appropriately Ensure there is a system in place to identify and track foods free from specific allergens from the cooking process and onto next stages e.g., service to customers, hot holding, chilling, packaging, labelling or placing into suitable storage | Checks to ensure: - Allergen presence and "May contain" warnings are identified, and records are kept up to date Staff refer to the Allergen Information records before cooking meals that are free from certain allergens Staff follow recipe specifications and take measures to produce food free from specified allergens Food is protected from contamination during and after cooking Tracking system in place to identify food order as free from specific allergens stages | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If staff fail to check the Allergen Information Records before cooking allergen free orders, then retrain staff If staff fail to follow detailed recipe specifications and/or specific measures to produce allergen free foods, discard food and retrain staff If system to track allergen free orders fails, is unclear or there is evidence that contamination may have occurred, then discard of the food, review system and retrain staff If there is any risk that allergens are present in an allergy free request, then this food must not be served or sold to the customer. The safest option will be to discard of the food Where changes are made to these systems then staff must be trained in the new arrangements Note all problems and corrective actions in the Issues section of the Daily Record |
| Notes | C Still | | |

| | Chilled Display | | | | | | |
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| Chilled display | · · · | | | | | | |
| 🔺 Hazard | a Controls | Critical Limits | Monitoring Procedures | ✓ Corrective Actions | | | |
| Microbiological, physical and chemical contamination | Raw and ready-to-eat foods separated Separate colour coded equipment, utensils and tools used when handling raw and ready-to-eat foods Clean, hygienic display units, containers and tools used Foods protected from contamination e.g., use of sneeze screens, covering or packaging foods High standards of staff personal hygiene maintained Equipment and premises maintained in good condition Chemicals stored securely, away from food Food safe chemicals used where possible Manufacturers advice followed Foods displayed in suitable food grade packaging | Ope | Regular checks on display units to ensure separation of raw and ready to eat products and protection from contamination Checks to ensure: - • Hygiene and cleanliness of food containers • Premises and equipment are in good condition • Staff personal hygiene is properly maintained • Staff handle and use cleaning chemicals correctly • Suitable food grade packaging/wrapping used | If raw and ready to eat foods are not properly separated or protected e.g., by sneeze screens, then review likelihood of contamination. If there is evidence that contamination may have occurred, then dispose of the food safely and retrain staff If there is failure to use colour coded equipment and tools, review likelihood of contamination. If there is evidence that contamination may have occurred, then dispose of the food safely and retrain staff If display units and/or containers are unhygienic transfer food to a suitable clean and hygienic alternative. Dispose of any food likely to have been contaminated. Review Cleaning plan and retrain staff If there is poor staff personal hygiene, consider the risk of food contamination. If contamination is likely, dispose of food If premises or equipment are in poor condition, then repair or replace and consider contamination risks. If there is evidence that chemical contamination may have occurred, dispose of food safely and retrain staff Note all problems and corrective actions in the Issues section of the Daily Record | | | |
| Microbiological multiplication | Pre-chill display equipment before use. Target chilled food held at 5°C or below Critical limit 8°C at centre of food Food within "Best before", "Use by" date or assigned shelf life | Chilled Food on display 8°C or less at centre | Temperature of food on display checked twice daily with a sanitised probe thermometer. It will be up to the FBO or Responsible Person to select the items for which centre temperature readings will be recorded. Items selected should be high risk. Selected temperature check results must be documented in the Daily Record – Chilled Storage section Checks to ensure food within "Use by" dates, or assigned shelf life | If the temperature of the chilled food has risen above 8°C then disposal is the safest option Where assessed as safe the 4-hour rule can be used 4-hour rule This allows chilled food to be kept at a temperature higher than 8°C for 1 period of up to 4 hours. Where this exemption is used it is up to the Food Business Operator or Responsible Person to demonstrate that the 4-hour period has not been exceeded If the period has been exceeded, then the food must be disposed of safely Only one period of time outside temperature control is allowed, no matter how short Use of the 4-hour rule should be noted in the issues section of the Daily Record Note. The 4-hour rule does not apply in Scotland Food that has exceeded its "Use by date" or assigned shelf life must be disposed of safely Note all problems and corrective actions in the Issues section of the Daily Record | | | |
| Allergen cross contamination | NOTE. Requests for food free of allergens will vary in their requirements. As a result, orders are likely to be prepared on request and so the need for chilled display is likely to be limited. If this is not the case the following control measures will need to be in place Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Thorough cleaning of display area and display equipment to limit risk of allergen cross contamination | | Checks to ensure: - Allergen Information Records are accurate and available Effective cleaning carried out to remove allergen debris and to minimise build-up of allergen residues Readily identifiable containers for allergen free foods Separation of foods containing allergens from allergen free materials Products containing allergens suitably identified Allergen free foods clearly labelled and protected from contamination Staff are maintaining high standards of personal hygiene | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate, then dispose of food safely, review and amend system and retrain staff If systems to prevent cross contamination e.g., separation of products, cleaning to remove allergens, staff personal hygiene etc inadequate or improperly used review systems and retrain staff If there is any evidence that allergen cross contamination may have occurred, then treat food as if contaminated or discard of it Note all problems and corrective actions in the Issues section of the Daily Record | | | |

| | Allergen free foods displayed in separate cold display unit from foods containing allergens. Separate, readily identifiable, containers used for allergen free foods. Clean containers stored away from areas likely to be contaminated by allergens Allergen free foods clearly labelled and protected from contamination Staff trained to maintain high standards of personal | | | |
|----------------------|--|----|--|---|
| | hygiene to limit allergen transfer e.g., thorough handwashing before handling "allergen free" foods, | | | |
| Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Staff trained to ask customers if they have any food allergies and to take down accurate details of any request for food free of specific allergens System in place to provide customer with full information on the presence of allergens as ingredients used in other foods, as kitchen is not allergen free. Suitably risk assessed "May contain" warnings used where appropriate. Correct allergen information is given to the customer as well as information on allergen free foods cannot be produced as a result of limited space and equipment within the kitchen | 07 | Checks to ensure accuracy and availability of allergen presence and "May contain" warnings records Checks to ensure effective allergen information provision systems in place for customers | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate, dispose of food safely, review and amend system and retrain staff If problems with the customer information system occur then review, amend and as necessary retrain staff Note all problems and corrective actions in the Issues section of the Daily Record |
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Hot Holding Hot holding Critical Monitoring Procedures Å Hazard 🚨 Controls Corrective Actions Limits If food units and containers are not clean and hygienic, assess contamination risks and if there is evidence of contamination may have occurred safely dispose of ready to eat foods Review Cleaning Plan and retrain staff Clean, hygienic display units, containers and tools used If food is inadequately protected from Regular checks on display units/food contamination (e.g., lack of a sneeze screen), safely dispose of food that is likely to be Foods protected from contamination e.g., use of sneeze containers to ensure clean, hygienic and screens, covering or packaging foods food protected from contamination contaminated. Review protection arrangements Microbiological, High standards of staff personal hygiene maintained and as necessary retrain staff Checks to ensure: physical and Equipment and premises maintained in a sound If there is poor staff personal hygiene and chemical Staff personal hygiene contamination condition evidence that contamination may have occurred, • Premises and equipment are in then safely dispose of food good condition Chemicals stored away from food. Manufacturers Staff handle and use cleaning advice on use of chemicals followed If problems with premises or equipment chemicals correctly condition, repair or replace damaged elements Food safe chemicals used where possible If evidence that chemical contamination may have occurred then dispose of food safely, review use of chemicals and storage and retrain staff Note all problems and corrective actions in the Issues section of the Daily Record If hot holding equipment is not properly preheated before use, then retrain staff If hot holding equipment unable to hold food at required temperatures repair or replace Checks to ensure pre-heating of hot holding equipment The 2-hour rule: A sample of foods are temperature Food may be hot held at less than 63°C for a checked, with a sanitised probe single period of not more than 2 hours. thermometer If this option is chosen it will be up to the FBO Note: Hot food must be held at or above or Responsible Person to demonstrate that the 63°C. To manage this, NCASS time period has not been exceeded recommends that the food temperature is checked at the time it is placed into the hot holding equipment and that the food Note : Hot held food must only have one period should not be held for longer than 2 of up to 2 hours below 63°C Hot holding equipment brought up to temperature Microbiological hours. During that time checks should be before use multiplication, Hot food made at the one hour and the two-hour Note: The 2-hour rule does not apply in formation of held at points. Such a procedure will ensure that Scotland ood held at 63°C or above 63°C or toxins and any drop in temperature will be covered germination of above If hot food has fallen to a temperature below 63 by the temperature exemptions (2-hour Food within "Best before", "Use by" date or assigned spores shelf life rule). C disposal is the safest option. It will be up to the FBO or Responsible In England, Wales and Northern Ireland if the Person to select the items for which FBO can prove that this has been for a single centre temperatures, at the specified period of less than 2 hours the food may be: intervals, will be recorded. Items selected should be high risk. Chilled to 8°C or less, and kept at that temperature or Temperature check results must be documented in the Daily Record – Hot Reheated to above 63ºC and held at that Holding section emperature Checks to ensure food within "Use by" 'Best before'' dates, or assigned shelf life in the Daily Record If the 2-hour rule is used it must be documented Food that has exceeded its "Use by", "Best before" date or assigned shelf life disposed of safelv NOTE. Requests for food free of allergens will vary Allergen cross Checks to ensure: -If failures to accurately update Allergen in their requirements. As a result, orders are likely Information Records, review and amend system contamination to be prepared on request and so the need for hot Allergen Information Records are and retrain staff as necessary holding is likely to be limited. accurate and available Staff are familiar with Allergen If labelling and/or packaging missing/ If this is not the case the following control measures inadequate, then dispose of food safely, review Information Records system Effective cleaning carried out to and amend system and retrain staff will need to be in place remove allergen debris and to Accurate record of allergen presence and "May minimise build-up of allergen If there is any evidence that allergen cross contamination may have occurred, then treat food contain" warnings (Allergen Information Records) residues maintained and available. Staff are familiarised with Readily identifiable, containers as if contaminated or discard of it the system and updated on any changes used for allergen free foods If systems to prevent cross contamination e.g., Separation of foods containing Foods containing allergens clearly labelled with separation of products, cleaning to remove allergens and allergen-free foods allergens, staff personal hygiene etc are allergen content and securely packaged/contained Products containing allergens inadequate or improperly used review systems suitably identified and retrain staff

| | Thorough cleaning of hot holding area and equipment to limit risk of allergen cross contamination Allergen free foods displayed in dedicated hot holding units, away from foods containing allergens Separate, readily identifiable, containers used for allergen free foods. Clean containers stored away from areas likely to be contaminated by allergens Allergen free foods clearly labelled and protected from contamination Staff trained to maintain high standards of personal hygiene to limit allergen transfer e.g., thorough handwashing before handling allergen free foods | Allergen free foods clearly labelled and protected from contamination Staff are maintaining high standards of personal hygiene | Note all problems and corrective actions in the Issues section of the Daily Record |
|----------------------|---|--|--|
| Allergen presence | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff are familiarised with the system and updated on any changes Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free foods clearly labelled and securely packaged System in place to provide customer with full information on presence of allergens as ingredients and "May contain" warnings | Checks to ensure: - Accuracy and availability of allergen presence and "May contain" warnings records Staff are familiar with the allergen information records There is an effective system in place for providing allergen information to customers. | If failures to accurately update Allergen Information Records, review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate, then dispose of food safely, review and amend system and retrain staff If there are problems with customer information system review, amend and as necessary retrain staff Note all problems and corrective actions in the Issues section of the Daily Record |

| Service | | | | | | | |
|--|--|--------------------|---|--|--|--|--|
| Food service | ood service | | | | | | |
| 🎙 Hazards | a Controls | Critical Limits | Monitoring Procedures | ✓ Corrective Action | | | |
| Vicrobiological, ohysical and chemical contamination. | Clean and hygienic equipment, containers and utensils used for serving food. Raw and ready to eat foods separated Foods protected from contamination (e.g., use of sneeze screens, covering or packaging of foods) Direct handling minimised, use of tongs, utensils etc where possible Service areas, vending machines, equipment, containers, packaging and utensils maintained in a hygienic and sound condition. High standards of staff personal hygiene maintained Chemicals stored away from food. Manufacturer's advice followed Food safe chemicals used Food served in food grade packaging | On | Regular checks on equipment, utensils and containers to ensure clean and hygienic condition Checks to ensure: • Separation of raw and cooked products • Effectiveness of measures to protect against contamination • Direct handling of foods minimised • Condition of service areas, vending machines, equipment, containers, packaging and utensils • Staff personal hygiene practices are properly maintained • Staff handle and use cleaning chemicals correctly • Suitable food grade packaging/ wrapping used | Where equipment containers and utensils are not clean and hygienic, assess contamination risks. If there is any evidence that contamination may have occurred safely dispose of foods Review Cleaning plan and retrain staff If raw and ready to eat foods are not properly separated or protected against contamination (e.g. by sneeze screens), then assess contamination risks. If there is any evidence that contamination may have occurred safely dispose of foods. Review systems to protect food from contamination, amend as necessary and retrain staff If there is frequent direct handling of food, consider contamination risks and dispose of affected ready to eat foods safely If service areas vending machines, equipment, containers, packaging and utensils are not maintained in a hygienic and sound condition, then transfer food to suitable clean and hygienic alternatives. If there is any evidence that contamination may have occurred, then safely dispose of foods. Review Cleaning Plan and Maintenance Programme. Retrain staff If there is poor staff personal hygiene, then consider risk of food contamination may have occurred, safely dispose of foods and retrain staff If staff do not use cleaning chemicals effectively and safely, then review Cleaning Plan and retrain staff If staff do not use cleaning chemicals effectively and safely, then review Cleaning Plan and retrain staff Note all problems and corrective actions in the Issues section of the Daily Record | | | |
| Microbiological nultiplication | Time out of temperature control minimised Food within "Use by" and "Best before" date or within assigned shelf life | | Checks to ensure that the time foods are out of temperature control during service is minimised Checks to ensure food within "Use by" and "Best before" dates, or assigned shelf life | If food service involves extended periods of time before delivery to customer, then review service arrangements to minimise time out of temperature control If food beyond "Use by" or "Best before" dates or assigned shelf life, then dispose of it safely | | | |
| Allergen cross ontamination | Accurate record of allergen presence and "May contain" warnings (Allergen Information Records) maintained and available. Staff familiarised with system and updated about changes Thorough cleaning of service area and equipment to limit risk of allergen cross contamination Foods containing allergens clearly labelled with allergen content and securely packaged/contained Allergen free food identified, labelled and securely packaged/contained Allergen free foods served using separate equipment and utensils from foods containing allergens. Separate, readily identifiable, containers used for allergen free foods. Clean containers stored away from areas likely to be contaminated by allergens Staff trained to maintain high standards of personal hygiene to limit allergen free foods) Self-service options (e.g., buffets), are clearly labelled with allergen information and are supervised by staff/regular checks undertaken, to manage the potential for cross contamination e.g., by utensils, inadequate separation of foods. | | Checks to ensure: - Record of allergen presence and "May contain" warnings (Allergen Information Records) up to date, accurate and available Staff understand system and are regularly updated on changes Effective cleaning carried out to remove allergen debris and to minimise build-up of allergen residues Readily identifiable, containers used for allergen free foods Separation of foods containing allergens and allergen-free materials Products containing allergens suitably labelled/ identified and packaged Allergen free foods clearly identified, labelled and protected from contamination Staff are maintaining high standards of personal hygiene Self-service options are safely maintained to minimise risk of allergenic cross contamination. | If there are failures to accurately update Allergen Information Records, then review and amend system and retrain staff as necessary If labelling and/or packaging missing/ inadequate, then dispose of food safely, review and amend system and retrain staff. If there is any evidence that allergen cross contamination may have occurred, then treat food as if contaminated or discard of it If systems to prevent cross contamination (e.g., separation of products, cleaning to remove allergens, staff personal hygiene etc) are inadequate or improperly used, then review systems and retrain staff Note all problems and corrective actions in the Issues section of the Daily Record | | | |
| Allergen presence | Record of allergen presence and "May contain" warnings (Allergen Information Records) kept up to | | Checks to ensure: - | If there are failures to accurately update Allergen Information Records, then review and amend | | | |

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